



# ***XCITE*** ***Owner's Manual***

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## **1301B HYDRAULIC POWER SUPPLY**

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## 1301B Hydraulic Power Supply



## 1. Introduction

The XCITE Hydraulic Power Supplies are designed to fulfill the power requirements of exciter heads using the most energy-efficient and maintenance free components available. All units use a highly reliable, variable volume, pressure compensated, axial-piston pump to deliver only the energy demanded by the load, thus reducing power consumption.

## 2. Theory of Operation

The purpose of the XCITE Hydraulic Power Supply is to supply clean hydraulic oil at a constant pressure under the varying flow demands of the force exciter head. The system was designed to do this in the most efficient manner, considering power requirements, reliability, safety, ease of maintenance, and operator convenience.

### 2.1. Circuit Description (Hydraulic)

An oil reservoir provides storage for all necessary supply oil and provides some oil cooling. Mounted on the reservoir are oil level and oil temperature gauges, a temperature sensitive switch, and a reservoir fluid level detector switch for motor shut down. A 3000 psi pressure is achieved by a variable volume, pressure-compensated pump that has a factory set delivery rate.

Fluid from the pump first passes through a five-micron (absolute) filter. Should this filter become clogged, a pressure drop builds up across the sensor, causing a switch to trip. This causes the FILTER light to illuminate. The system should not be operated until the filter element is changed. After passing through the filter, oil flows to the pressure output disconnect.

### 2.2. Circuit Description (Electric)

The electrical input is specified at the time of purchase as either 200-230 or 380-460 volt, 50/60 Hz, three phase. The fourth wire (green) is a ground wire and must be tied to earth ground to prevent floating grounds due to an unbalanced load.

The pump motor uses the high voltage three-phase power, while the remaining loads derive 120 volt, single-phase from the step-down Transformer T-1 (designated 14), appropriately connected to the incoming power to provide 120 VAC on the secondary of the transformer.

Two-way protection of the three-phase power is provided. A magnetic circuit protector provides over current protection. It is also connected to the electrical box operating handle to disconnect power in the electrical box.

Pump motor overload protection is provided by thermal overload heaters in the motor starter, which were specifically designed for the pump motor. A *RESET* button is conveniently located inside the electrical box, should be thermal overload trip. The pump start relay (1CR), (designated 10), is a latch-up design so that momentary switches may be used for pump start and pump stop operations.

A phase sequence relay 1PM (designated 1) is connected to and monitors the 3-phase incoming line to determine if the phasing is connected correctly to provide proper motor rotation. If the *START* light is off, any two legs of the incoming lines should be reversed.

If the phase is incorrect, 1PM (1) remains de-energized, thus preventing the system from being energized. If the phasing is correct, 1PM (1) energizes, allowing 120 VAC from T-1 (14) to be applied to the pump unit.

The T-1(14) Transformer is fused by 4FU and 5FU (designated 17). The system *POWER* switch connects power to the control circuits. If oil temperature is normal, relay 2CR (designated 10) is not energized. Momentarily, pressing the *START* button will energize 1CR (designated 10) if oil level, temperature, filter, and pressure selection are correct.

Relay 1CR (10) energizes the motor starter 3. Auxiliary contact 1M closes, latching 1CR. A normally closed CR1(10) contact opens, turning off the *STOP* light.

Momentarily pressing the *STOP* button breaks the latch-up circuit and de-energize 1CR (10) and the pressure relief solenoid. After a short delay, an *OFF DELAY* contact on 1CR opens, de-energizing the motor-starter coil and causing the pump to stop.

Relay 3CR (designated 10) is normally not energized unless the oil level drops. If the *RED OIL LEVEL LOW* light illuminates, the system must be reset by pushing the pump *STOP BUTTON* on the Master Controller and oil must be added to the reservoir. When a low oil level is detected, the pump is turned off.

Relay 2CR (10) is normally not energized unless the oil temperature exceeds 160 degrees F. If the *RED OIL OVERTEMP* light is illuminated, the system must be reset by pushing the pump *STOP BUTTON* on the Master Controller after the system cools down.

Under normal operating conditions, 4CR turns on the fan motor when the oil temperature exceeds 120 degrees F. The fan motor turns off when the oil temperature drops below 110 degrees F. (During this normal operation, the *OIL OVERTEMP* light does **NOT** light.)

If the differential pressure drop across the filter exceeds approximately 50 psi, the *RED FILTER* restriction light will illuminate, the Power Supply will **NOT** shut off, however the filter should be changed when the filter light is illuminated.

### 3. Description

Included on the hydraulic power supply are an oil supply line pressure gauge and a timer which records actual pump running time. Mounted on the side of the reservoir is an oil level sight gauge with an integral oil temperature thermometer. A reservoir drain is also located on the reservoir. All motor controls and associated electrical equipment are located in the electrical control box. Connections for pressure and return hoses are attached with quick disconnect style connectors.

#### 3.1. Major Components

- Oil Reservoir
- Motor
- Variable volume pressure-compensated Pump
- Three-micron Filter Assembly
- Heat Exchanger
- Motor Control Box
- Hydraulic Hoses

#### 3.2. Control Components

##### 3.2.1. Emergency Stop Switch

This switch de-energizes the motor-starter relay, bypassing all shutdown logic; thus causing the motor to stop. Use it only in an emergency situation.

**WARNING**

*Some operating conditions cause the system to shutdown.*

#### 3.3. Monitoring Devices

##### 3.3.1. Phase Sequence Relay (PHASE Indicator)

A phase sequence relay monitors the three-phase power applied to the unit. If the phasing of the wires is incorrect, the relay will prevent the pump from being energized, and the *PHASE CORRECT* lamp will illuminate.

**3.3.2. Filter Pressure Drop Sensor (FILTER Indicator)**

This sensor sends a signal if the differential pressure across the filter element is excessive. This occurs when the differential pressure drop across the replaceable filter element exceeds 50 psi. Excessive differential pressure occurs when the filter element is clogging, fluid viscosity is too high, fluid temperature is too low, or any combination. At that time, the *FILTER* light illuminates and the filter should be replaced.

**Note:** There may be times when the system is first started and the oil is cold that the filter light will illuminate. Allow 10 to 20 minutes of operation and if the filter light goes off, then the filter is not dirty and does not need replaced.

**3.3.3. OIL OVERTEMP Indicator**

The temperature sensor monitors the oil temperature of the reservoir and prevents the pump from running if the oil temperature exceeds 160 degrees F. The *OIL OVERTEMP* light illuminates, indicating that the maximum allowable oil temperature has been exceeded.

**3.3.4. LOW OIL Indicator**

The level sensor monitors the oil level in the oil reservoir and prevents the pump from running if the oil level is low. The pump will shut down or fail to start until additional oil is added. The red *LOW OIL* indicator lamp illuminates during this condition.

**4. Care and Maintenance****WARNING**

*Electrocution or severe electrical shock may occur.*

*When the MAIN power is plugged in, the line side of the motor starter is at line voltage.*

The XCITE Hydraulic Power Supply was designed so that no periodic lubrication on mechanical parts is required. Cleanliness is very important when using sophisticated hydraulic systems, and although a clean room environment is far from necessary, general cleanliness is recommended. Routine maintenance on the overall system should include the following.

**4.1. Operating Care**

- 4.1.1. Wipe off all cables after each use.
- 4.1.2. Never drag cables across the floor.
- 4.1.3. Immediately after the hydraulic hoses are disconnected, cover all hydraulic connectors with the covers provided.
- 4.1.4. During operation, the oil temperature should never rise above 150 degrees F. (The oil temperature thermal relay shuts down the system at 155 degrees F.)
- 4.1.5. Before each test, check the oil pressure to make sure it is at 3000 psi. A flow screw adjustment is located on the top of the pump compensator assembly. This control is preset at the factory and should not be adjusted (slotted screw with locknut).
- 4.1.6. Before each test, check to make sure that the air heat exchanger blower is operational above an oil temperature of 120 degrees F, that pump maintenance warning lights are not illuminated, and that the phase sequence indicator shows proper motor phasing.

If for some reason the system has overloaded, the pump motor started thermal overload will trip. Reset it by opening the access door, and pushing the reset button located on the motor starter.

**4.2. Maintenance**

- 4.2.1. To keep the system operating within the specified limits, it is necessary to periodically check the oil level by observing the oil level gauge. Fluid should fill the gauge.
- 4.2.2. Oil should be changed after every 1000 hours of pump operation.
- 4.2.3. The condition of the filter is displayed by the light on the electrical control box inside the cabinet. The filter requires replacement only when the *FILTER* light is illuminated.
- 4.2.4. Oil should be drained from the reservoir during transportation.

**5. Troubleshooting**

Listed below are some of the common problems which may be experienced with a Power Supply.

**5.1. Unit Overheats**

Overheating may be caused by a clogged heat exchanger, restricted air flow, malfunction of the check valves, or failure of the heat exchanger fan.

The efficiency of an oil/ air heat exchanger decreases as the ambient temperature increases. The maximum ambient temperature at which the heat exchange can effectively maintain the oil temperature below 160 degrees F is approximately 100 degrees F. If continuous operation in ambient temperature above 100 degrees F is desired, it is recommended that an oil/ water heat exchanger be added externally to cool the return line oil before it is returned to the oil reservoir.

**5.2. Pump de-energizes**

A pump de-energizes for no apparent reason can be caused by a noisy 3-phase power line at which the 3-phase voltage drops below 380 VAC (50 Hz) for more than 10 milliseconds. This results in the phase monitor relay 1PM momentarily de-energizing, shutting off the system.

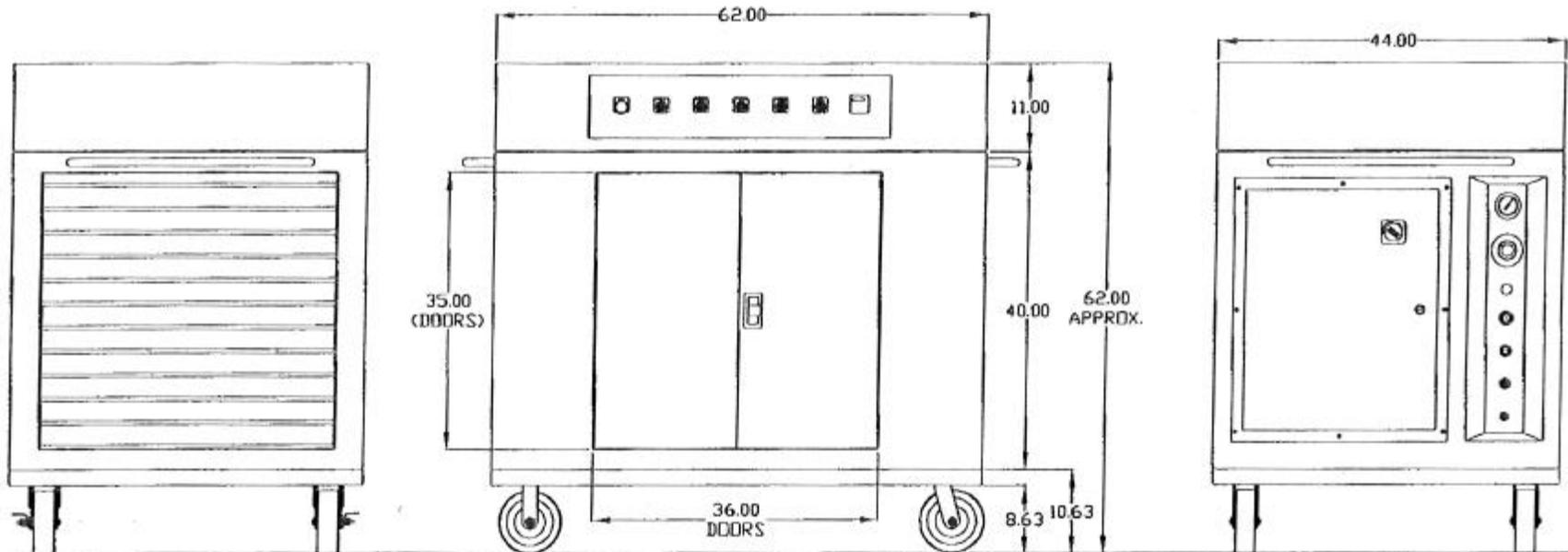
**6. Specifications**

<u>Item</u>	<u>Specifications</u>
Dimensions	
Height	62.00"
Width	62.00"
Depth	44.00"
Weight	2000 lb (without oil)
Hydraulic Oil	Mobil DTE-24
Filter	5 Micron
Pump	15 GPM
Pressure-compensated variable flow axial piston	
Motor, 380, 3-Phase, 50 Hz	30 HP
Reservoir	40 gallon
Cooling	Air (Maximum ambient room temperature 100 degrees F)

**7. Drawings*****Model 1301B***

Outline Dimensions	B-30039
Pump/ Reservoir	B-30040
Hydraulic Schematic	B-30041
Electrical Schematic 380 VAC, 50 Hz	B-30042
Electrical Box Layout	B-30043

# 1301 B HYDRAULIC POWER SUPPLY



REF. TRIAD DWG D-10235-R00-

DATE	BY	ZONE	CHANGE DESCRIPTION	NO.	DATE	BY	ZONE	CHANGE DESCRIPTION

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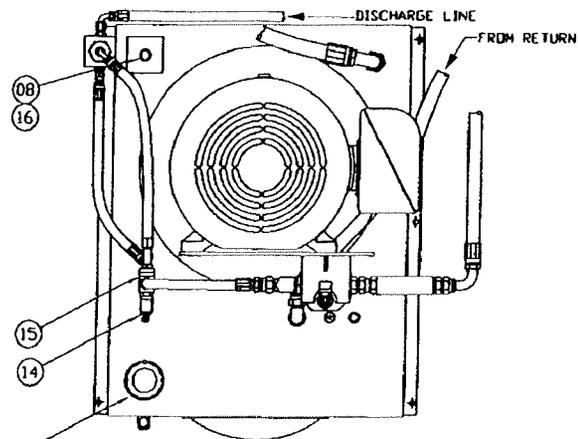
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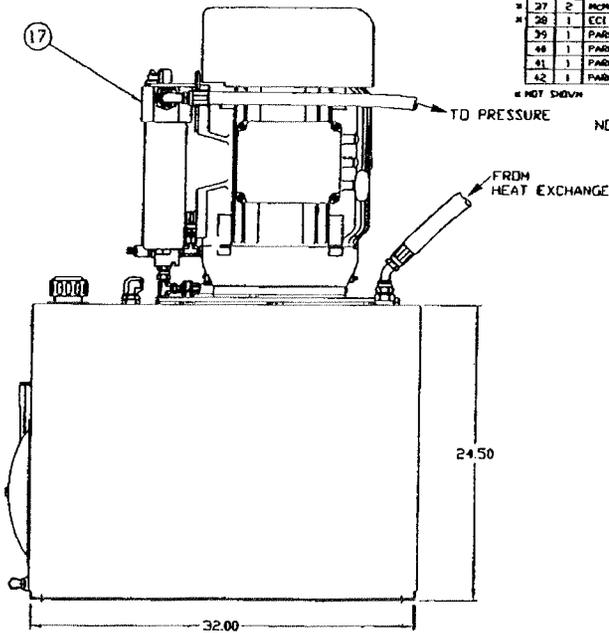
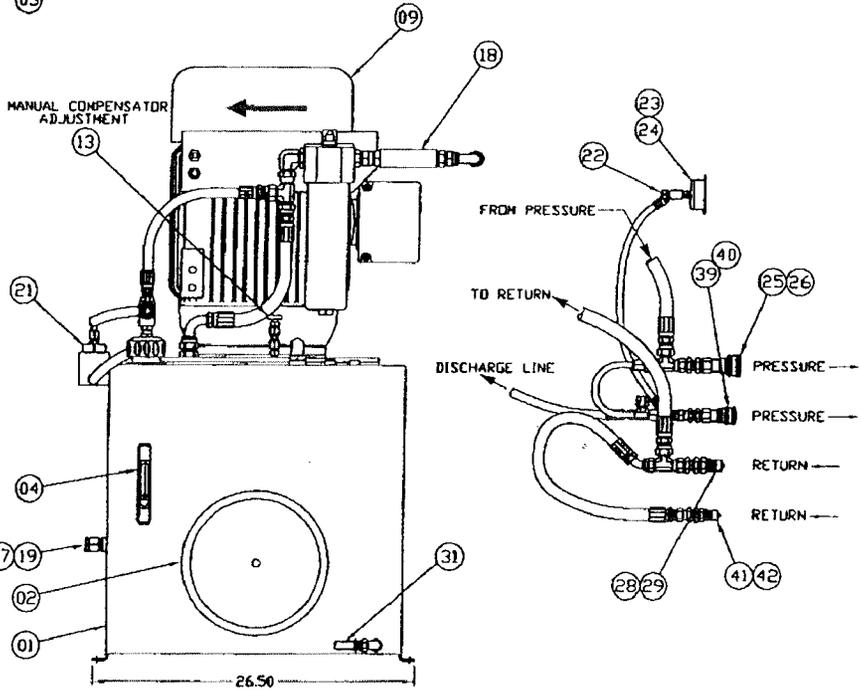
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SYSTEM REQUIREMENTS	
RESERVOIR CAPACITY:	40 GALLONS
FLUID TYPE:	DTE24
SYSTEM OPERATING TEMPERATURE:	130°F
PUMP FLOW RATE:	15 GPM
SYSTEM OPERATING PRESSURE:	3000 PSI
PUMP COMPENSATING PRESSURE:	3100 PSI
RELIEF VALVE PRESSURE:	3500 PSI
PRESSURE SWITCH SETTING:	NA PSI
ELECTRIC MOTOR:	30 HP @ 1450 RPM
PAINT SPECIFICATION:	SEE SPEC



ITEM	QTY	MFG	MODEL NUMBER	DESCRIPTION
01	1	TFP	D-10258-R00-S01	40-GALLON RESERVOIR
02	1	HYDRO-CRAFT	HC-EC-123	END COVER
03	1	HYDRO-CRAFT	HC-120	FILTER BREATHER
04	1	VEEVA	ALG-57	HEIGHT GAUGE w/THERMOMETER
05	1	HYDRO-CRAFT	HA-FS-30	SUCTION STRAINER
06	1	BARKSDALE	Y2H-5251	TEMPERATURE SWITCH
07	1	BARKSDALE	2001298	RELIEF VALVE
08	1	GENS	01701	LEVEL SWITCH
09	1	BALUBON	M41047-58-M148	COMP @ 1450 RPM ELECTRIC MOTOR 2067C
10	1	HANDOLBY	1400 SERIES	300 VOLT, 30 HZ
11	1	BSF	1232-238-1-700	COUPLING
12	1	PARKER	PVP4130E26430	MOTOR/PUMP ADAPTER
13	1	TFP	B-10257-000-S01	MANUAL COMPENSATOR ADJUSTMENT
14	1	PARKER	R818E530	RELIEF VALVE
15	1	PARKER	318-2-01	BODY
16	1	TFP	LSCP-300	COVER PLATE
17	1	PARKER	3MP-2-020-E2-50-MH-1	FILTER
18	1	PARKER	CM295	CHECK VALVE
19	1	BARKSDALE	200120	SPLIT MUT
20				
21	1	BOSCH	902378	ACCUMULATOR DISCHARGE VALVE
22	1	SUN	NS4B-KRV-HS	GAUGE SHIMMER
23	1	NEZHEK	25.3	CHROME FLANGE
24	1	NEZHEK	25.3H351-3000 PSI/BAR	PRESSURE GAUGE w/ORIFICE
25	1	PARKER	HH-62-710	COUPLER
26	1	PARKER	HH-65	BUST PLUG
27	1	PARKER	P1G3A939412	GEAR PUMP
28	1	PARKER	HH-63-710	NIPLIC
29	1	PARKER	HH-66	BUST CAP
30	1	INTERNAL TRANSFER	ADR-08-2-1-30-3PH	HEAT EXCHANGER
31	1	TFP	T9999H	BRAIN HOSE
32	1	TFP	D-10258-R00-S01	CABINET
33	1	MOHAMSTER CARR	13035403	NON-LOCKING LATCH
34	2	HOFFMAN	A-131	SLOTTED INSERT LATCH
35	2	MOHAMSTER CARR	24801210	RIVET CASTER
36	2	MOHAMSTER CARR	24801216	RIGID CASTER
37	2	MOHAMSTER CARR	24801277	WHEEL BRACKET
38	1	ECC		ELECTRICAL PACKAGE
39	1	PARKER	HO-62-710	COUPLER
40	1	PARKER	HO-65	BUST CAP
41	1	PARKER	HO-63-18	NIPLIC
42	1	PARKER	HO-66	BUST CAP

NOTE: REPLACEMENT FILTER ELEMENT P.N. 9326280

PAINT SPECIFICATION:  
 PPG RPL 4275 AROMATIC 100  
 AUC 350 140-33019 LOW GLOSS  
 POLYURETHANE ACTIVATOR  
 AUC 351 4540 MEDIUM ACCELERATOR.

SOME COMPONENTS NOT SHOWN IN ALL VIEWS FOR CLARITY.

REF. TRIAD DWG# D-10258-R00-S01

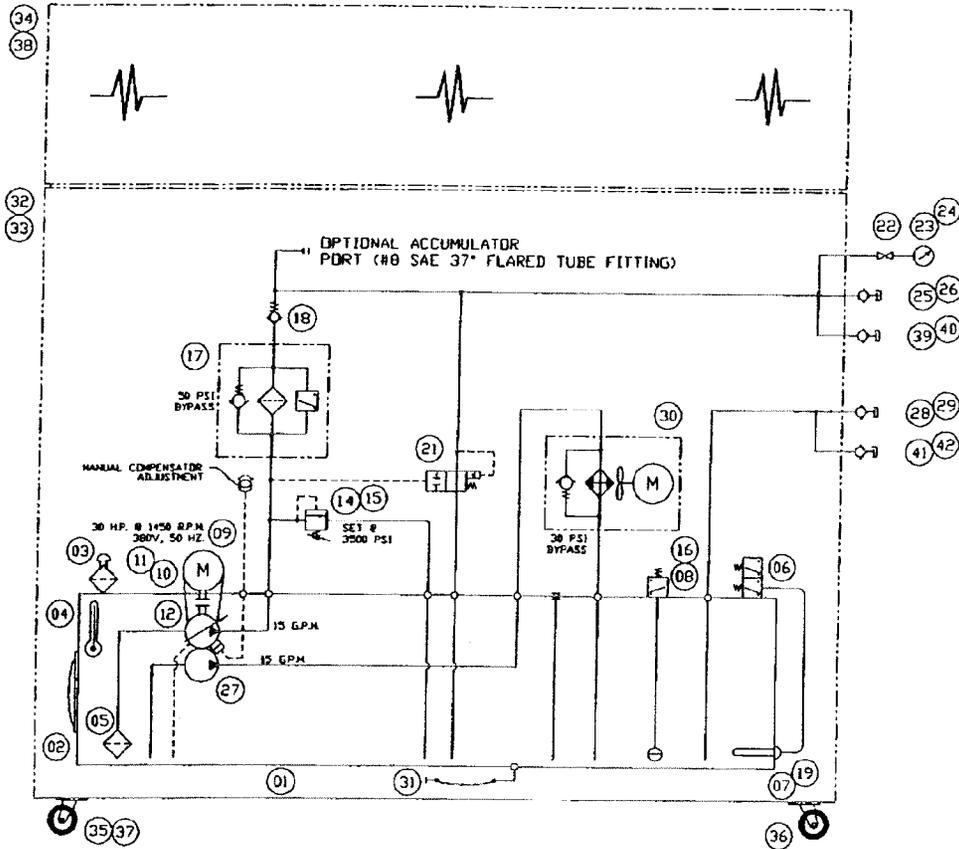
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**PAINT SPECIFICATION:**

PPG RPL 4275 AROMATIC 100  
 AUE 350 140-33019 LDW GLOSS  
 POLYURETHANE ACTIVATOR  
 AUE 351. 4540 MEDIUM ACCELERATOR.



ITEM	QTY.	MFG.	MODEL NUMBER	DESCRIPTION
01	1	TFP	D-10203-R00-S01	40-GALLON RESERVOIR
02	1	HYDRD-CRAFT	HC-EC-12B	END COVER
03	1	HYDRD-CRAFT	HC-120	FILLER BREATHER
04	1	VESEDR	ALG-5T	SIGHT GAUGE w/THERMOMETER
05	1	HYDRD-CRAFT	HA-FS-30	SUCTION STRAINER
06	1	BARKSDALE	T2M-S25J	TEMPERATURE SWITCH
07	1	BARKSDALE	208129B	BULBVELL
08	1	CEMS	01701	LEVEL SWITCH
09	1	BALBOR	H4104T-50-M4B	30HP @ 1450 RPM ELECTRIC MOTOR 286TC 380 VOLT, 30 HZ
10	1	MAGNADY	#400 SERIES	COUPLING
11	1	BSF	1202-330-X-7.88	MOTOR/PUMP ADAPTER
12	1	PARKER	PVP41302R2683M	PUMP
13	1	TFP	D-18265-R00-S01	MANUAL COMPENSATOR ADJUSTMENT
14	1	PARKER	R0102530	RELIEF VALVE
15	1	PARKER	B10-2-BT	BODY
16	1	TFP	LSCP-300	COVER PLATE
17	1	PARKER	30P-2-050-E2-50-NH-1	FILTER
18	1	PARKER	C12895	CHECK VALVE
19	1	BARKSDALE	208128	SPLIT NUT
20				
21	1	BOSCH	902378	ACCUMULATOR DISCHARGE VALVE
22	1	SUN	NSAB-KXV-HS	GAUGE SHIMMER
23	1	MOHOK	25.3	CHROME FLANGE
24	1	MOHOK	25.3105ST-5000 PSI/BAR	PRESSURE GAUGE w/DRIFICE
25	1	PARKER	H4-62-T10	COUPLER
26	1	PARKER	H4-63	DUST PLUG
27	1	PARKER	P203AR394S2	GEAR PUMP
28	1	PARKER	H4-63-T10	NIPPLE
29	1	PARKER	H4-66	DUST CAP
30	1	THERMAL TRANSFER	ADR-40-2-S-30-3PH	AIR/OIL HEAT EXCHANGER
31	1	TFP	1R99910	DRAIN HOSE
32	1	TFP	D-10230-R00-S01	CABINET
33	1	MCMASTER CARR	13835A85	NON-LOCKING LATCH
34	2	HOFFMAN	A-L31	SLOTTED INSERT LATCH
35	2	MCMASTER CARR	240BT212	SWIVEL CASTER
36	2	MCMASTER CARR	240BT216	RIGID CASTER
37	2	MCMASTER CARR	2422777	WHEEL BRAKE
38	1	ECI		ELECTRICAL PACKAGE
39	1	PARKER	H3-62-T8	COUPLER
40	1	PARKER	H3-63	DUST CAP
41	1	PARKER	H3-63-T8	NIPPLE
42	1	PARKER	H3-66	DUST CAP

NOTE: REPLACEMENT FILTER ELEMENT P.N. 9326290

SYSTEM REQUIREMENTS	
RESERVOIR CAPACITY:	40 GALLONS
FLUID TYPE:	DTE24
SYSTEM OPERATING TEMPERATURE:	130 °F
PUMP FLOW RATE:	15 GPM
SYSTEM OPERATING PRESSURE:	3000 PSI
PUMP COMPENSATING PRESSURE:	3100 PSI
RELIEF VALVE PRESSURE:	3500 PSI
PRESSURE SWITCH SETTING:	NA PSI
ELECTRIC MOTOR:	30 HP @ 1450 RPM
PAINT SPECIFICATION:	SEE ABOVE

NO.	DATE	BY	ZONE	CHANGE DESCRIPTION	NO.	DATE	BY	ZONE	CHANGE DESCRIPTION
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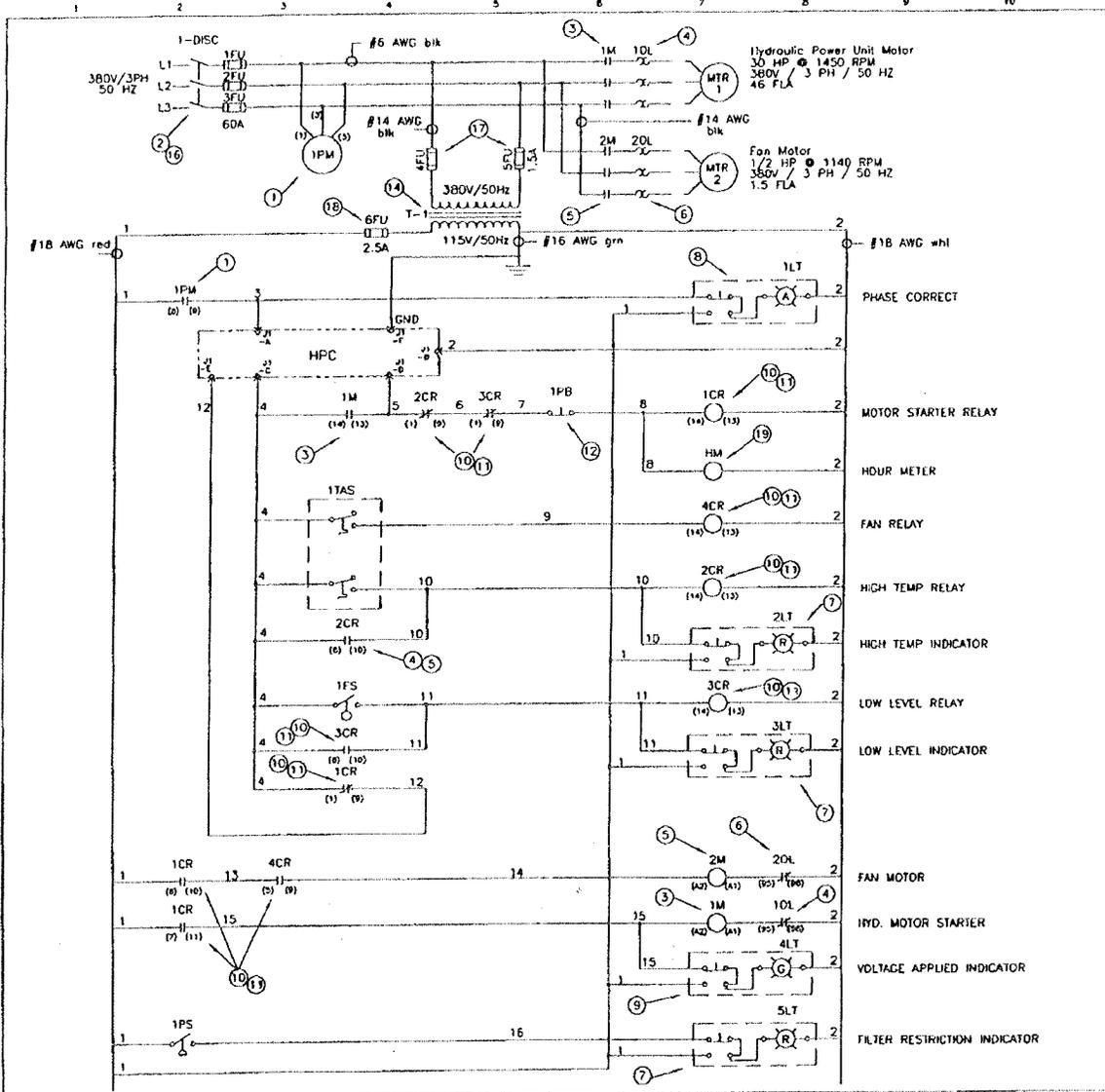
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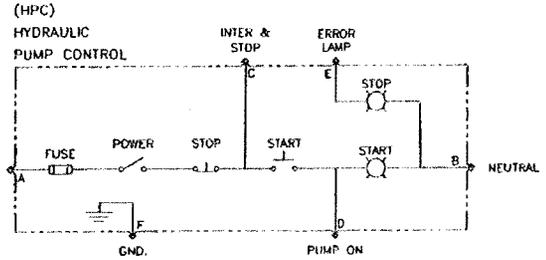
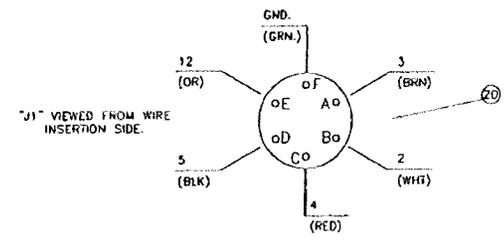
PROJECT: 1001 B HYDRAULIC POWER SUPPLY

DWG NO: B-30041

SHEET 3 OF 5



ITEM	QTY.	MFG.	MODEL NUMBER	DESCRIPTION
01	1	DIVERSIFIED ELECT.	SLA-380-ALE	PHASE MONITOR
02	1	ALLEN BRADLEY	194R-NJ60P34ER1	DISCONNECT, 60A FUSIBLE
03	1	ALLEN BRADLEY	100-C60KD1D	CONTACTOR
04	1	ALLEN BRADLEY	193-EA4KE	RELAY, OVERLOAD
05	1	ALLEN BRADLEY	100-C09KD1D	CONTACTOR
06	1	ALLEN BRADLEY	193-EA4EB	RELAY, OVERLOAD
07	3	ALLEN BRADLEY	800T-PT16R	LIGHT, PILOT, RED
08	1	ALLEN BRADLEY	800T-PT16A	LIGHT, PILOT, AMBER
09	1	ALLEN BRADLEY	800T-PT16G	LIGHT, PILOT, GREEN
10	4	ALLEN BRADLEY	700-HC14A1	RELAY, 3A CONTACTS
11	4	ALLEN BRADLEY	700-HN12B	SOCKETS, RELAY
12	1	ALLEN BRADLEY	800T-FX6D4	PUSH-BUTTON, E STOP
13	1	ALLEN BRADLEY	800T-X648J	LEGEND PLATE (E STOP)
14	1	CUTLER HAMMER	CO25DE6D	TRANSFORMER, 380V 50HZ 250VA
15	1	CUTLER HAMMER	PFK1	FUSE KIT, TRANSFORMER PRIMARY
16	3	BUSSMANN	LPJ-60SP	FUSE, 60A
17	2	BUSSMANN	FNO-R-1.5	FUSE, 1.5A
18	1	BUSSMANN	FNO-R-2.5	FUSE, 2.5A
19	1	REDINGTON	711-0201	METER, HOUR
20	1	AMPHENOL	97-3102A18-12S	CONNECTOR, 6 PIN FEMALE
21	5	---	---	CUSTOM LEGEND PLATES
22	1	HUBBELL	26418	CONNECTOR, FEMALE
23	1	HUBBELL	26422	CONNECTOR, MALE
24	10 FT	ALPHA	1898/12C	12 COND. CORD
25	1	BUSSMANN	BC6031P	FUSE BLOCK, 1 POLE
26	1	HOFFMAN	C-FM3024B	ENCLOSURE, 30x24x8
27	1	HOFFMAN	C-P3024	ENCLOSURE PANEL
28	1	HOFFMAN	F-66736HC	WIRING TROUGH



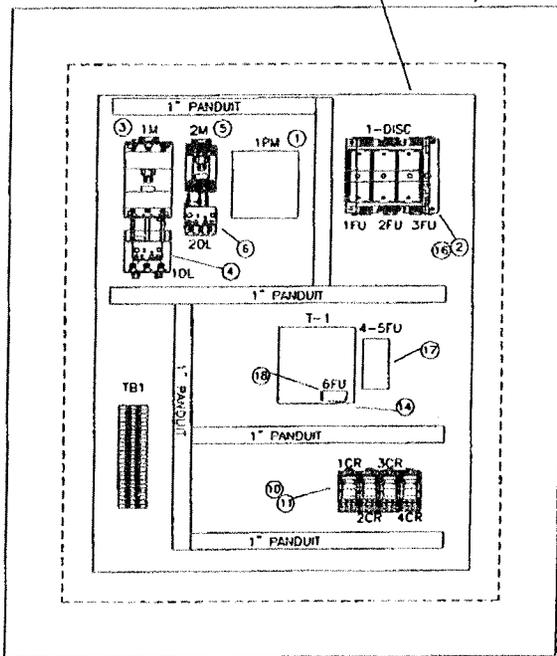
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NO.	DATE	BY	ZONE	CHANGE DESCRIPTION	NO.	DATE	BY	ZONE	CHANGE DESCRIPTION

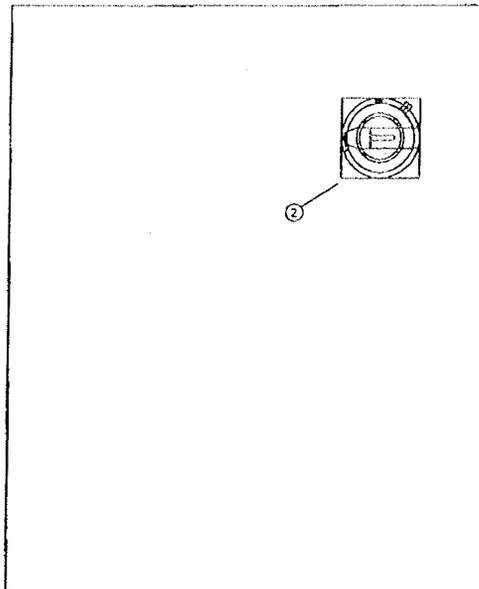
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THIS DRAWING IS TO BE INTERPRETED USING THE SHIP'S CONVENTIONS SPECIFIED DECIMAL OR IN FRACTIONS AS SHOWN. ANGULAR SIZES ARE SHOWN AS SHOWN.	DIMENSIONS ARE TO BE INTERPRETED USING THE SHIP'S CONVENTIONS SPECIFIED DECIMAL OR IN FRACTIONS AS SHOWN. ANGULAR SIZES ARE SHOWN AS SHOWN.	DRAWING NO. J4107A REV. NO. 137B3A DATE 001113	SCALE: NONE SHEET 4 OF 5 DRAWING NO. B-30042
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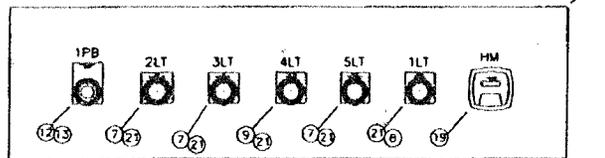
CONTROL ENCLOSURE



CONTROL ENCLOSURE DOOR



CONTROL PANEL



ITEM	QTY.	MFG.	MODEL NUMBER	DESCRIPTION
01	1	DIVERSIFIED ELECT.	SLA-380-ALE	PHASE MONITOR
02	1	ALLEN BRADLEY	194R-NJ060P34ER1	DISCONNECT, 60A FUSIBLE
03	1	ALLEN BRADLEY	100-C60KD10	CONTACTOR
04	1	ALLEN BRADLEY	193-EA4KE	RELAY, OVERLOAD
05	1	ALLEN BRADLEY	100-C09KD10	CONTACTOR
06	1	ALLEN BRADLEY	193-EA4EB	RELAY, OVERLOAD
07	3	ALLEN BRADLEY	800T-P116R	LIGHT, PILOT, RED
08	1	ALLEN BRADLEY	800T-P116A	LIGHT, PILOT, AMBER
09	1	ALLEN BRADLEY	800T-P116C	LIGHT, PILOT, GREEN
10	4	ALLEN BRADLEY	700-HC14A1	RELAY, 3A CONTACTS
11	4	ALLEN BRADLEY	700-HN12B	SOCKETS, RELAY
12	1	ALLEN BRADLEY	800T-FX6D4	PUSH-BUTTON, E STOP
13	1	ALLEN BRADLEY	800T-X648J	LEGEND PLATE (E STOP)
14	1	CUTLER HAMMER	CO250E6U	TRANSFORMER, 380V 50HZ 250VA
15	1	CUTLER HAMMER	PFK1	FUSE KIT, TRANSFORMER PRIMARY
16	3	BUSSMANN	LPJ-60SP	FUSE, 60A
17	2	BUSSMANN	FND-R-1.5	FUSE, 1.5A
18	1	BUSSMANN	FND-R-2.5	FUSE, 2.5A
19	1	REDINGTON	711-0193	METER, HOUR
20	1	AMPHENOL	97-3102A1B-12S	CONNECTOR, 6 PIN FEMALE
21	5	---	CUSTOM LEGEND PLATES	---
22	1	HUBBELL	2641B	CONNECTOR, FEMALE
23	1	HUBBELL	26422	CONNECTOR, MALE
24	10 FT	ALPHA	1E88/12C	12 COND. CORD
25	1	BUSSMANN	BC6031P	FUSE BLOCK, 1 POLE
26	1	HOFFMAN	C-FM3024B	ENCLOSURE, 30x24x8
27	1	HOFFMAN	C-P3024	ENCLOSURE PANEL
28	1	HOFFMAN	F-66136HC	WIRING TROUGH

REF. TRIAD DWG# D-10257-R00-S01

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THIS DRAWING IS TO BE REPRODUCED USING THE LATEST REVISION OF ANY CHANGE OF DIMENSIONS OR STANDARDS.	TOLERANCES: UNLESS OTHERWISE SPECIFIED: DECIMAL 0.005 ± 0.01 DIMS ± .005 SURFACE ± .0005 FRACTIONS ± 1/32 ANGULAR ± 1° BREAK SHARP EDGES	SEE NO. 34107A RHC	DATE OF ISSUE 11-13-00	DESIGNED BY J3783A	DRAWN BY 001113	SCALE NONE	PROJECT NO. 1301B HYDRAULIC POWER SUPPLY	REV. NONE	SHEET 5 OF 5	DATE 8-30043
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